

Work Order ID 64713

Tuesday, December 14, 2010 1:14:59 PM



Page 1

Item ID: D412-702-103B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 12/14/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

*PK*Date: 12/14

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInsp.
Stamp

Draw Nbr Revision Nbr

ICA-D412-702

3

100



Small Fab

Memo

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.79

EP 10/12/16 0

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

*10/12/16**70*

120



Packaging

Packaging

Memo

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-103B

CHG001

Location: 214PPP Rev: 10/12/16*10/12/16*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
Description

130



QC

Quality Control

Set Up/
Run Hours

Tool ID

Tool #

Plan

Accept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

10/12/16

MF

10-12-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 64713



Parent Item: D412-702-103B



Part Item Name: Harness Assembly

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10LL		Purchased	No			100	Each	4,099.000	4	4		EJ30/12/16	
Washer													
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
							ST349	4099					
							19085	472					
							19600	3627					
D3573-8		Manufactured	No			100	Each	6.0000	1	1		EJ30/12/16	
Adapter													
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
							ST244	6					
							57225	1					
							62465	5					
D3579-045		Manufactured	No			100	Each	6.0000	1	1		EJ30/12/16	
Shoulder Harness													
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
							ST272A	6					
							59039	6					
K62		Purchased	No			100	Each	26.0000	1	1		EJ30/12/16	
CLIP													
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
							ST243A	26					
							110957	1					
							113878	25					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 64713



Parent Item: D412-702-103B



Parent Item Name: Harness Assembl

Start Date: 12/14/2010

Required Date: 12/22/2010

Start Qty: 1.00

Required Qty: 1.00

MS21042L3



Purchased

No

100

Each

2,030.000

4

4



EFB 10/12/16

Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	2030	
114784	34	
115835	996	
116373	100	4
116391	900	

MS24693-S272



Purchased

No

100

Each

185.0000

4

4



Screw

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST288	185	
111548	1	
112492	4	
115835	80	4
116391	100	

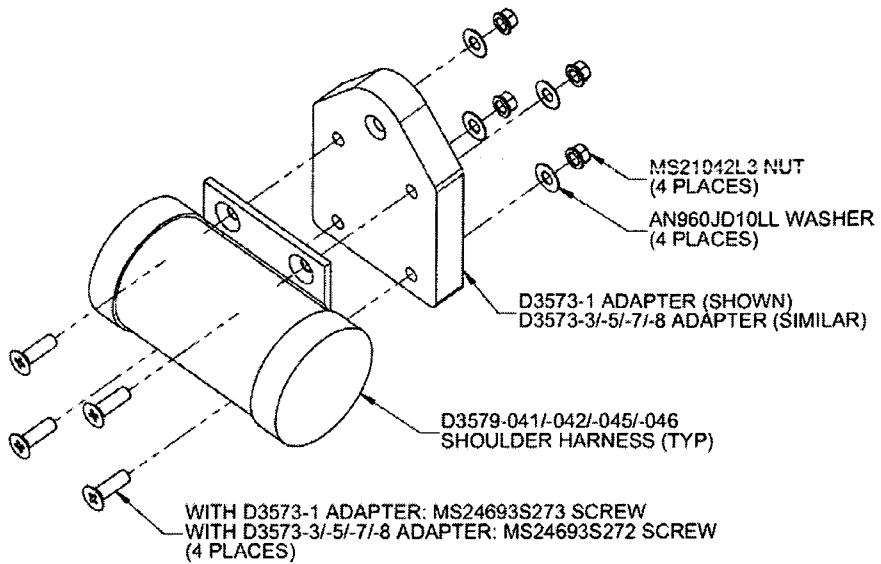
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

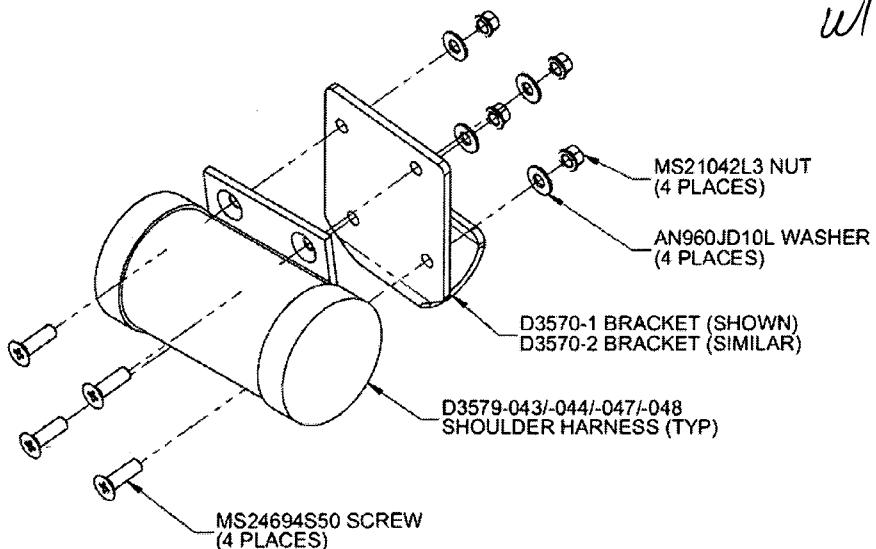
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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)

W/0 64713



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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